International edition 6/2008



MONITOUCH series F5

Expanding the Possibilities of the Future

Hakko Electronics Co., Ltd. w w w . m o n i t o u c h . c o m

For optimal performance, connectivity and usability The MONITOUCH V8 series has expanded the potential of programmable operator interface panels.



Realize the Ideal



High Performance

The new MONITOUCH series has realized the best possible performance with a newly developed highspeed algorithm and a high level of visibility for efficient operation.

Connectivity

8-way communication with up to eight kinds of devices and two USB channels ensure high compatibility and expandability of your system.

Usability

User-friendly component parts and functional switches enable simple and speedy display configuration.

65,536 colors 30 fps video display in 16 million colors	P10
Analog switches	P11
Compatible with 8-way communication	P12
Equipped with two USB channels (master/slave)	P14
Multi-output memory ON delay/ OFF delay Conditional visibility	P16
Pop-up window Flash ROM 12.5MB/ SRAM 512KB	P17
Configuration software V-SFT	P18
Component parts	P20
MES interface	P22
Dimensions and part names	P23
System configuration	P24
Specifications	P26
Option	P28
Option list	P29
Customer service	P30
Product warranty	P31
Troduct warranty	



Our wide range of products allows you to select the one that best fits your needs.







►P12

Temperature controller/ · Touch switch

One of the flagship models in V8 series offers you the highest level of performance.

12.1-inch model $ce^{\frac{1}{100} \cdot \cdot \cdot \cdot \cdot}$

Serial conn

Modular 8-pin

Card recorder (CREC)

Legend of icons

12.1 Display size (inches)

· Bar code reader

• PLC

• V-I/O

Inverter

	High-pe	rformance mo	del SV0	GA 65,536	o colors		
	S						
	thernet port	12.1 TFT SVGA 64K 12.5M		Ethernet port			
	12iS Ether	eption option option AC Matrix V812iSM	V 81	2S Ether option V812S A	C Matrix V812SM		
DC power Ana	10g V812iSD	DC Matrix V812iSMD	DC power Analo	9 V812SD 📙	C Matrix V812SMD		
Communication un • OPCN-1 *1 • T-Link	nits CU-xx	Optional units • Video input + RGB input • RGB input (2ch)		Model Display size Display device		V812S 2.1 inches color LCD	
CC-Link *1		Video input + sound output	t	Resolution		0×600 dots	
Ethernet *1 PROFIBUS-DP	mm 3	 RGB input + sound output RGB output + sound output 	t	Display colors		DIORS(without blinks) COIORS(with blinks)	
DeviceNet *1	8	Sound output		Display memory		OM (12.5MB)	
 ∙ FL-net *1 ∙ SX Bus 				Backup memory Ethernet	SR 100BASE-TX /10BASE- Built-in	AM (512KB) T Option*1 (CU-03-3)	
		GU	-xx	Communication I/F Expansion I/F	Equipped	Equipped	
	1 7			CF card I/F		– Equipped	
			_	USB I/F Video (4ch)	Type A GU-00	and B(Ver1.1)	
ADA				RGB input	GU-00 GU-01	-	
			SU	RGB output	GU-02	-	
1 2			Options	Video (2ch)+RGB input RGB input (2ch)	GU-10 GU-11	-	
		CF Card		Sound output	GU-00 ~ 03	-	
		USB-A		Communication unit I/O unit	CL	J-00 ~ 08 V-I/O	
• V-Link		USB-A USB-B P14			RS-232C, RS-4	22/485, Asynchronous	
• v-Link er/ • Touch switch	Ethe	rnet	0	D-Sub 9-pin	Data length: 7 bits, 8	bits, Parity: even, odd, none it: 1 bit, 2 bits	
PLC ladder transfer Modbus slave	Serial conne		Serial interface	CN1	Baud rate: 4800	0, 9600, 19200, 38400, 115200, 187500bps ^{*2}	
Printer (serial)	(serial) D-Sub 9-pin P12					485(2-wire), Asynchronous bits Parity: even, odd, none	
PLC Temperature controller/ Inverter			õ	Modular 8-pin MJ1/MJ2	Stop b Baud rate: 4800	it: 1 bit, 2 bits 0, 9600, 19200, 38400, 76800, 115200	
	General PC			CE Marking ^{*3}		6-2, EN61000-6-4	
	Bar code rea	ader	Compatibility	UL/cUL ^{*3} RoHS directive	UL508, UL16	04(Class1,Division2) Complied	
			*2	Under developmen When connected w Only with 24V D0	vith SIEMENS MPI		
TFT Display device		bisplay 64K Display colors	12.5м FROM		SRAM 3ch SRAM (byte)	Serial Ethernet 100BASE-	TX/10B

6







Compact yet functional panels in 65,536 colors. SVGA models are also available.

8.4-inch model ce 10^{10}



T	Standard mod	lel VGA 256 colo	rs Frances
5.5 TFT QVGA 64K FRO	SM ST2K 2ch COM A+B Senal UF USB	5.7 STN QVGA 64K DC power Analog	4.5M 512 FROM SRAI
With Ethernet por $V806iT$		With Etherne $V806i$	
Without Ethernet $V806TI$		Without Ethe $V8060$	
 Communication OPCN-1 T-Link OC-Link Ethernet PROFIBU Peroresus FL-net '5 SX Bus Serial connection Modular 8-pin DED PLC Temperature controller/ Pertoresus PLC addert Ouch switc PLC laddert Nodbus sla Printer (seriest) V-I/O 	cU-xx *5 5 JS-DP et *5 *5 *5 *5 *5 *5 *5 *5 *5 *5	Optional units - D-SUB 9pin + CF Card I/F USB-A USB-A USB-B ▶P14	A the second sec

High-performance model SVGA

Enclosed internal internal
de la companya de la

8.4 TFT SVGA 64K 12.5 512X 3ch COM CFI A+B DC Analog



Without Ethernet port V808SD $${\rm Ether}$$

Communication u	nits	Optional units
• OPCN-1 *2		Video input + RGB input
• T-Link	CU-xx	RGB input (2ch)
CC-Link *2		Video input + sound output
Ethernet *2	. /	RGB input + sound output
PROFIBUS-DP	Inna St	RGB output + sound output
DeviceNet *2		Sound output
FL-net *2		
• SX Bus		and the second second
		GU-xx
and the second sec	1000	GU-xx
The second second	11111	100 million (100 m
		and the second se
		and a second second
	Concernance of the second	
and the second		
		CF Card
Ethernet		
		USB-A
	Serial connecti	030-0 1
Serial connection		P12
D-sub 9-pin P12	• PLC	V-Link
• PLC		troller/ · Touch switch
Temperature controller/	Inverter	 PLC ladder transfer
Inverter	Card recorder (CRI	,
General PC	 Bar code reader 	 Printer (serial)
Bar code reader	• V-I/O	



	Model	V808iSD	V808SD	V808iSD	V808SD				
	Display size		8.4	inches					
	Display device	TFT co	lor LCD	STN color LCD					
	Resolution	800×6	00 dots	640×4	B0 dots				
	Display colors		,	DrS(without blinks)					
	Display memory		FROM (12.5MB))	FROM (4.5MB)				
	Backup memory		SRAM (512KB)		SRAM (128KB)				
	Ethernet	100BASE-TX /10BASE-T Built-in	Option (CU-03-3) *2	100BASE-TX /10BASE-T Built-in	Option (CU-03-3) *2				
	Communication I/F		Eq	uipped					
	Expansion I/F	Equipped	-	-	-				
	CF card I/F		Equipped						
	USB I/F	Type A and B(Ver1.1)							
	Video (4ch)	GU-00	-	-	-				
	RGB input	GU-01	-	-	-				
s	RGB output	GU-02	-	-	-				
Options	Video (2ch)+RGB input	GU-10	-	-	-				
0 D	RGB input (2ch)	GU-11	-	-	-				
	Sound output	GU-00 ~ 03	-	-	-				
	Communication unit		CU-	00 ~ 08					
	I/O unit		· · · · · · · · · · · · · · · · · · ·	V-I/O					
Serial interface	D-Sub 9-pin CN1	RS-232C, RS-422/485, Asynchronous Data length: 7 bits, 8 bits, Parity: even, odd, none Stop bit: 1 bit, 2 bits Baud rate: 4800, 9600, 19200, 38400, 57600, 76800, 115200, 1875000bps ⁷³							
Serial	Modular 8-pin MJ1/MJ2	RS-232C • RS-422/485(2-wire), Asynchronous Data length, 7 bits, 8 bits Parity: even, odd, none, Stop bit: 1 bit, 2 bits Baud rate: 4800, 9600, 19200, 38400, 57600, 76800, 115200							
ility	CE Marking		EN61000-6-	2, EN61000-6-4					
Compatibility	UL/cUL		UL508, UL1604	4(Class1,Division	2)				
S	RoHS directive		Co	mplied					
		*2 I Inder d	evelopment *3 \	When connected wi	th SIEMENIS MDI				

*2 Under development *3 When connected with SIEMENS MPI

Legend of icons

12.1 Display size (inches)	TFT Display device	SVGA Display resolution	64K Display colors	12.5 _M FROM FROM capacity	512K SRAM SRAM (byte)	3ch serial port	Ethernet 100BASE-TX/10BASE-T	COM UF Communication unit I/F	CF card I/F	A•B USB USB I/F	AC Power Analog Analog	Analog sv Matrix sw
			8									ç



Display Features

Improved visibility for operator interface panels

Great power of the visibility facilitates the operation by high-resolution and high-speed video display.

Operation Features

High-resolution Display

The image shown below is not an actual display image



Compone Parts

Expandabilit with MES/ Ethernet

imensions and Part Names

High-resolution display of 65,536 colors without blinks and 32,768 colors with blinks enables clear display of JPG and BMP images. Realistic appearance of photos, illustrations and 3D parts improves visibility and makes it easy for operators to quickly grasp the conditions.



Except V810iC/V810C V808iCD/V808CD V806iMD/V806MD

Display of 30 fps

Can be utilized to monitor on line running at

High-level images are displayed in real time without missing any information

Display of 30 fps video images in 16 million colors^{*2} First in Industry

High-speed displaying of 30 frames per second is possible. Even displays for production of a short tact time can be made without any delay.

Monochrome display with 256 gradations^{*2}

Monochrome images that are often used by image processor can be displayed more clearly. The reproduction capacity for gradation and pattern-indented surfaces has been drastically improved.

Locating the cause of trouble by monitoring with video

Motion picture facilitates locating the cause of trouble when it occurs.











Clear and smooth letters

The stroke font can be displayed to appear smooth even for magnified characters.

The stroke font is defined by lines. Since it does not depend on the resolution of the device, which is different from the bitmap font, fonts can be magnified or shrunk freely. Unicode enables you to edit the project in various languages.

Language		Japanese	English/ European	Traditional Chinese	Simplified Chinese	Korean	Central European	Cyrillic	Greek	Turkish	Unicode(UTF-8)
Bitmap font	Non-gothic	Japanese/Japanese32	•	•	•	•	•	•	•	•	•
Bitmap Ioni	Gothic	Gothic/Gothic (IBM extension)	Gothic (Mincho)	×	×	×	×	×	×	×	×
Stroke	Stroke font		•*	•*	•*	•*	•*	•*	•*	•*	
* Scheduled to support sequentially											

Free switch layout with analog resistive switches

Analog resistive switch

Analog resistive switches are used for MONITOUCH. Freer switch layout facilitates screen designing while more intensive operation display can be produced.



by	·····

Analog resistive switch Switches are detected by dot

Slider switch

even for a fine adjustment.

Slider switches enable data entry without

Scroll bar

The desired item can be selected by the inputting data using the numeral key pad. scroll bar in the same manner as with Values can be modified easily and guickly, the Windows[®] operation system. This



Error in Line /	l
Error in Line 8	
Error in Line (
Error in Line D	
Control Panel Er	n

High-speed accelerator and algorithm ensure speedy, high-quality displays as well as higher usability in panel operation.

V8 series has drastically improved the processing capacity for drawing, calculation and communication in terms of smooth drawing and quick response.

Speedy drawing

V8 is equipped with a high-speed graphic accelerator, which improves speed for drawing graphics and characters.

High-speed communication High-speed communication with PLCs is possible. By improving communication efficiency, the cycle speed can be shortened even when linked with more than two PLCs.



Communication Features

Multi-communication using the gateway function

Is capable of the connection with up to eight devices by combining Ethernet and serial communication. More advanced and expanded network can be now realized.

Connectable with up to eight different kinds of devices and different manufacturers' PLCs

Network Examples

8-way communication

A combination of Ethernet (eight protocols) and serial communication (three protocols) allows the 8-way communication, which enables connection among a V8 and up to eight kinds of devices consisting of PLCs and peripherals of different manufacturers.

- · Simultaneous communication and data transfer with eight kinds of devices
- Simultaneous monitoring and operation of
- multiple PLCs and peripherals
- Linkage between a V8 and various devices on the LAN network using the gateway
- function

Example Serial connection (three ports)

Making a network linked with various

automation devices

PLCs and peripherals of up to three kinds of units can be connected by serial connection. Even though two or more types of temperature controllers and inverters are used, they can be



Example 3 Ethernet First in Industry

Used as a gateway for different types of networks

V8 can connect with eight kinds of PLCs via Ethernet. In addition, it can be used as a gateway with another network by adding an Ethernet port using the optional unit (CU-03-2).

For example, data can be transferred between a production site and the office freely by using a V8. V8 works as the gateway of multiple networks of the production site and the office without increasing data load on the networks.

Example 2 Serial connection and Ethernet

Integrated management of up to eight

kinds of devices

In addition to conventional connection with temperature controllers and PLCs via 2-way serial communication, connection via Ethernet is possible.





Production site LAN (IP=192.168.1.X)

A variety of ingenious uses

8-way communication offers various functions and boosts your convenience

A production line that contains various manufacturers' equipment has various types of PLCs. By using 8-way without visiting the site.



Connectable with various kinds of equipment

Even when the system consists of various kinds of equipment, it is easy to read and write the data of the individual units via 8-way communication. By using a V8 as a gateway, it is possible to connect with the office host system.



Real-time indication of case 3 information

High-speed data sampling

A V8 is connected to a PLC via two communication lines: one for operation/ monitoring, and the other for sampling. a setup that enables high-speed and stable sampling.

12

Compone¹ Parts



Products
Display/ Operation Features
Communication Features
Expandability
Usability
Configuration Software (V-SFT)
Component Parts
Expandability with MES/ Ethernet
Dimensions and Part Names
System Configuration
Specifications
Option
Option List
Customer Service
Product Warranty

Expandability (USB master/slave)

ation Products

High-speed transfer of large-volume data and easy connection to printers

Slave (USB-B)

PLC Ladder Program	
Transfer	I

PLC ladder programs can be written or monitored with your PC through the USB port of V8. Highspeed ladder transfer is possible.





High-speed Transfer of Screen Data

for more user-friendliness

interfaces fitted as standard feature.

Large-volume screen program edited by "V-SFT" configuration software can be downloaded and uploaded at high speed.

High compatibility with peripherals makes

All models are equipped with two types of USB



Compatible with PictBridge Printers

V8 is compatible with PictBridge printers. With PictBridge-compatible printers, production data such as daily and monthly reports can be printed out easily.



Compatible with PC peripherals including a USB keyboard and a USB mouse

Master (USB-A)

Card Reader/Writer

Connection with our USB-CFREC or commercial CF card readers/writers increases the versatility.

USB Interfaces Fitted on the Front

Optional interfaces UA-FR and UB-FR enable USB ports to be fitted on the front of the display for easy access.



1

CF card

14

Compatible with USB Keyboard

In addition to conventional software keyboards, a USB keyboard can be connected, which facilitates the entry of long product numbers and code numbers.



Compatible with USB Mouse

PC operation

By installing an optional RGB input unit "GU-01", "GU-10" or "GU-11", PC screen can be displayed on V8. You can operate the PC screen using a USB mouse.



GLLO

Expandability (CF Card)

CF card interface and USB reader/writer

Equipped with Two Drives

In addition to the built-in CF card interface, MONI-TOUCH is equipped with a USB interface for a CF card reader/writer, which can be used simultaneously. Since CF card data can be copied to another card while V8 is being used, the V8 performance will not be inhibited. These functions expand the versatility of MONITOUCH.

Built-in Drive for Constant Use

case 1 Recipe Data

Production conditions can be saved in a CF card in CSV format. For preparation of production, data can be read out from a CF card and written in the PLC. It is also possible to read out data from PLC.



case 2 Sampling

Production data and alarm history can be sampled and saved. Since the data is saved in CSV format, it can be easily edited in Excel.



PC-friendliness

Compatible with FAT32

FAT has some limitations. For example, a file name cannot exceed eight characters in length, and extensions must be within three characters. FAT32 allows a data file to have a longer file name, which improves compatibility with PCs.





Part Name



Easy Configuration 1

Highly functional switches

Switches with various functions are standardized. No macro or PLC ladder programming is required.

Various switches that meet the individual needs

Multi-output

In order to meet diversified needs, switches with various functions are installed.

Multi-output memory Output up to 16 positions

Switches have a multi-output function. Turning on just one switch makes the other switches turn off. It is also possible to output bit signals up to 16

Setting the switch timing freely **ON delay**

ON

OFF

ON

OFF

It is possible to set switch functions such as requiring holding down the button for a certain time. This function prevents a false operation of the switch.





Indication depends on the value

In addition to the bit ON/OFF status, it is possible to set various switch conditions according to the value.



Setting the switch timing freely **OFF delav**

ON delay function

Switch cognition

Switch ouput

Switch output is retained for a certain time after reset of the switch.



Indication according to individual production sites needs

Screen data with

is transferred.

Conditional Visibility

Static conditional visibility

You can set whether or not to show an item while creating a screen, item by item. One screen data can be utilized for differnt applications.

Conditional visibility according to the security level



The display can be arranged according to security level. The security level is controlled by passwords. [Show/Hide] setting For example, different displays are shown for a maintenance engineer and an operator.



Dyanamic conditional visibility

Whether items are indicated or not is automatically determined according to the memory condition.

* The above screens are subject to change as development progresses

Easy Configuration 2

High-capacity memory facilitates screen design

12.5MB^{*1} Flash ROM

V8 has 12.5MB^{*1} Flash ROM as standard — twice^{*2} the capacity of our previous model. In addition, by saving data in a CF card, you can design the screen without caring memory capacity.

*1 SRAM capacity differs depending on the models. See Performance Specifications (P26, P27) for details *2 Tested by Hakko

512KB^{*1} SRAM as Standard

The built-in SRAM capacity has been expanded to 512KB^{*1} — eight times larger than that of our previous model. The capacity for backup of sampling data, operation information, alarm information, etc. has been greatly increased to comply with the ISO standard for information management. The large memory capacity enables quick data processing.

*1 SRAM capacity differs depending on the models. See Performance Specifications (P26, P27) for details

Referring to operation history to analyze causes of error

Operation Log

The operation history for switches and

summ 2008

values entered on MONITOUCH can be recorded in chronological order. After entering the registered password, you can refer to all the details of operation history, such as who the operator was, which operations were performed, and how the operations were conducted.

Easy-to-make pop-up message

Pop-up Window

Pop-up window is standardised. No programming or individual message edit is required for making a dialog such as an alert.

Concession in the local division of the loca	Taxa	
Control of		
Test of the local division of the local divi	-	_
-		

To display an alert for each switch

For easy communication between production sites and the office

Memo Pad Function

V8 can be used as a memo pad for communication between production sites and the office as easily as the telephone or e-mail. Display data, which is entered by means of the keyboard or handwriting, can be transferred to PCs in the office or other V8 via Ethernet.









Configuration Software [V-SFT]

New V-SFT for easy screen configuration

Multiple windows provides immediate access to all application data.

Overall View of All the Devices

Project View (1)

- System tree diagrams show the configuration of files and screens in the entire system.
- Easy viewing and modification of the contents and configuration of each block



easily switched by clicking tabs.

Quick Debugging on Your PC

Emulator for Easy Debugging

imensions and Part Names



MONITOUCH

without V8 or PLC.

V	/-SF	- T	- Ver. 5
V-S	FT Requirements		

With the emulation of V-SFT Ver.5,

data debugging is possible on your PC

PC	PC/AT compatible machine with Windows
OS	Windows 98/ Me/ NT Version 4.0/ 2000/ XP/ XP 64 edition/ Vista 32bit*
CPU	Pentium III 800 MHz or higher (Pentium IV 2.0 GHz or higher is recommended.)
Memory	512 MB or more
Hard disk	For installation: 850 MB or more available space
CD-ROM Disk drive	24 times or faster
Display	Resolution of 1,024 \times 800 (XGA) or higher
Color indication	High color (16 bit) or higher

When installing in Windows NT Ver.4/ 2000/ XP/ XP 64 edition/ Vista 32bit, administrator authority is required.



Quick Arrangement with

Component Parts

 Various parts are listed for each item. • Select a part, and drag & drop it on the configuration window.

Parts View (2)



Coordinate items view

Utilize [Display setting] in the item list to minimize or maximize item properties in the windows. This system facilitates efficient management of information.

Enhanced Batch Change Functions -

Additional items for batch change More items can be changed simultaneously by batch change.



When using screen data from a panel with different screen resolution, screen size is automatically adjusted to your selected model.



Direct editing

Memory condition, coordinates, switch names can be entered in the item view. Memory address, position, and text can be directly entered in the item list.

V-SFT

Easy and Speedy Display Configuration

- Auto Size Change —



SVGA (800×600 pixels)



Since the screen size is automatically adjusted, no modification for arrangement is required.

-Convenient Item View () –

hrm	Courdinated.	Taum	Morrany
CALLSON .	HARD HARDEN	1	and the second second
Bar	24 2.9	25400 0	2.1 21
laren Litres	1.41.41	- Colorado	the second second
te fait	5 15. 40	Seven more	
2 Teritots	1. 8,490)-1111, 441		DC rtha men
A firitub.	[112,408]-[150. 44]	SALMR RESERVE	DC (the beat
8m	1.01.0941-1451.1981		
- Barn	1 (6,00)-(401,1%)	Estrenourou	
R Tard	1 01.1281	DUCTION NO.	100
fee	2101.2007-2008.1007	Party in case of the	

Easy editing by selecting items



Batch change with the item view (4)

Multiple items can be selected to change the setting simultaneously on the item view window.

<Available items>

Switches, lamps, values, characters, messages, bar/circle graphs, panel meters, closed-area/statistical graphs

A see the second	Select items to change, and select [Detailed setting].	Ver fande fande biehenen Ver fande fande biene ver de fande fande ver de fande v
Trange Marcola		September 13-per #
- mark		and the second se

	Products
	Display/ Operation Features
guration	Communication Features
en resolution, screen	Expandability
	Usability
	Configuration Software (V-SF
en size is automatically nodification for arrangement	D Component Parts
)	Expandability with MES/ Ethernet
na ornania na ornania na ornania canana	Dimensions and Part Names
Light 2 (2) (2) (2) (4) (4) (2) (4) (2) (2) (4) (4) (2) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4	System Configuration
$ \begin{array}{llllllllllllllllllllllllllllllllllll$	Specifications
w (④) nge the setting	Option
dow. lessages, bar/circle tistical graphs	Option List
Amount D destroy (red (red) (r	Customer Service Product Warranty
ana aya Be (REC) Chanadanana Runa (Re) Bana Run Maria	Product Warranty

Component Parts

Component Parts

First in Industry

"Component Parts" facilitate screen configuration.

Convenient tool assists you in creating functional screens instantly.

Quick screen configuration using integrated "Component Parts"

In "Component Parts," various functions and macros have been arranged according to purpose. You can create a functional screen instantly by simply selecting a "Component Parts" from the parts list and arranging it on the screen.



imensions and Part Names





Selected parts placed on the screen can be used with no or minimum additional setting

Point 1 Easy Screen Configuration

14 100

You can create multifunctional screens using integrated "Component Parts." When arranging on a screen that contains other messages or setting windows, a "Component Part" can be used regardless of overlapping of settings or windows.



Point 2 Easy Utilization of Resource

"Component Parts" contain all necessary settings for operation, so they don't need any additional settings when used on other displays. They can be reused simply by copying and pasting.







Expandability via MES*/ Ethernet

Supporting the construction of advanced MES

V8 networking promotes the integration of sales, production management and manufacturing at low cost.

Reinforcing your production management through connection to the database

MES* interface function

Data for production records, defect quantity, error causes and various kinds of information can be sent to the MES database server via V-Server in SQL. Communication with the database is possible without a gateway PC or complicated programming.

No Programming Required

Data can be saved in the database server by simple setting on V-SFT — no programming is required.

Preventing data loss

All data transffered to the database is saved with the error log so that it is completely secure.

Decreasing system load

Data can be transferred to the database server when conditions are fulfilled. The server does not need to keep monitoring production, so the load on the system can be decreased.

* [MES]: The "Manufacturing Execution System" is for optimizing product quality, product quantity, delivery date, cost, etc. in the manage control of production sites.



Extended functions using Ethernet

FTP Server Function

The upstream PCs can read/write the data from/on V8. The data is transmitted in universal communication protocol and no additional application software is necessary.



The screen of the server PC can be displayed on V8 via Ethernet. Operation manuals saved in the PC can be checked on V8, which is a feature that decrease operation errors.



This function helps

production line.

to monitor the entire

2008 (Motion JPEG) Images captured by a web camera can be displayed on V8.

Document Display

With V-SFT ver.5, you can easily display various kinds of documents such as pdf files on V8

Application software for low-cost connection of the office to the production site TELLUS and V-Server Enhancing production performance with remote operation and data collection functions

With V-Server, you can monitor and control machines that are operated at a remote production site, even overseas, from your office via the Internet/Ethernet at low cost. By combining the network function and the server function of Ethernet and the Internet, it is possible to conduct alarm message transmission, remote monitoring, and collection and analysis of errors. Your production efficiency can be improved by preventing trouble and decreasing the downtime of your machines.

Main features

 Collecting and saving PLC data Collecting and saving sampling data of V8 Controlling and transferring recipe data Monitoring alarm condition and sending alarm mail · Controlling data with PC application software by means of DDE function •Transferring V8 screen program via Ethernet



please refer to our TELLUS and V-Server catalog









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kpandabili with MES/



Specifications

High-end specifications open up new possibilities.

General Specifications							
	Model	V81	2	V81	V810		
ltem M		AC	DC	AC	DC		
	Rated voltage	100-240V AC	24V DC	100-240V AC	24V DC		
	Permissible range of voltage	100-240V AC±10%	24V DC±10%	100-240V AC±10%	24V DC±10%		
Devices events	Permissible momentary power failure	Within 20ms	Within 1ms	Within 20ms	Within 1ms		
Power supply	Demand (maximum rating)	70VA or less	30W or less	70VA or less	25W or less		
	Inrush current	20A,10ms(100V AC) 40A,10ms(200V AC)	20A,2ms	20A,10ms(100V AC) 40A,10ms(200V AC)	20A*3,2ms		
Insulation resistance			500V DC,1	10MΩ or more			
	Ambient temperature		0°C ~	r +50°C *1			
	Storage temperature	$-10^{\circ}\text{C} \sim +60^{\circ}\text{C}$					
	Ambient humidity	85%RH or less(without dew condensation, Max. wet bulb temperature: 39°C or lower) *1					
Physical environment	Resistance to solvent	No attachment of cutting oil or organic solvent					
	Atmosphere	Not exposed to corrosive gas or conductive dust					
	Operation altitude	2,000 meter or lower					
	Contamination level *2		Le	el 2			
Mechanical operating	Resistance to oscillation	Vibration frequency: 10~150H	z, acceleration: 9.8m/s2(1.0G) pulsating width: 0.075mm, X,Y,Z: 3 (directions 1 hour each way		
conditions	Resistance to shock	Pulse shape: half-sine, peak acceleration: 147m/s ² (15G), X,Y,Z: 3 directions, six times each way					
Electric operating	Noise proof		1500Vp-p (pulse width	1 s, pulse rise time : 1ns)			
conditions	Static discharge		Complies with IEC61000	0-4-2, contact: 6kV, air: 8kV			
	Grounding	Gro	unding resistance : Less	than 100Ω , FG/SG separatio	n		
	Structure	Protect structure: Rear cover: Compatib		with IP65 (when water-proof g ingle unit Installation method	gasket is used.) od: Panel mounting		
Installation conditions	Cooling system		Natural	air cooling			
	Weight	Approx.	2.9kg	Approx.	2.5kg		
	Dimensions W*H*D(mm)	326.4×259	.6×69.0	303.8×231	.0×69.0		
	Panel cutout (mm)	313.0×246.2	(+0.5/-0)	289.0×216.2	(+0.5/-0)		
Case color			(Gray			
Material		PC/ABS					

*1 Keep wet bulb temperature under 39°C to avoid an accident.
 *2 Contamination level is an index that shows the incidence rate of conductive substance. At Level 2, only nonconductive substance is produced, but a temporary conductive state may occur due to dew concentration.
 *3 15A should be supplied for V810C

Performance Specifications									
Item	Model	V812iS	V812S	V810iS	V810S	V810iT	V810T	V810iC	V810C
	Screen memory				12.5MB				4.5MB
	Display device				TFT co	olor LCD			
	Resolution W:H(dots)		800	×600		640×480			
	Display size	12.1 i	nches			10.4 i	nches		
	Colors			65,536 colors	(without blinks	s) / 32,768 colo	rs (with blinks)		
Display specifications	Backlight				C	CFL			
	Backlight life *4	About 50,000 hours							
	Backlight Auto OFF				Lit in normal (Set by the user)		
	Power lamp	Lit in normal condition, blinks in alarm condition such as blowout of backlight bulbs							
	Contrast adjustment					xed		2	
	Brilliance control			3 levels (Adj	usted into 128	grades by mac	ro command)		
	1/2-byte		100 colum	ns × 75 lines	·	<u> </u>		s × 60 lines	
Number of characters	1-byte	100 columns × 37 lines 80 columns × 30 lines				s × 30 lines			
	2-byte	50 columns × 37 lines 40 columns × 30 lines					s × 30 lines		
Enlargement of characters					X: 1 \sim 8 times	Y: 1 \sim 8 time	s		
	Switch resolution	Analog: 1,024×1,024 Matrix: 50×30 Analog: 1,024×1,02 Analog: 1,024×1,02							
Touch switch	Mechanical life				1 million tir	mes or more			
	Surface treatment			н	ard coating, No	on glare finish 5	5%		
Function switch	Number of function switches				8 sw	itches			
	D-Sub 9-pin (CN1)					Data length : 7,8 200, 38400, 576			
	Modular 8-pin (MJ1/ MJ2)	RS-232C, RS-422/485 (two-wire system), Asynchronous type, Data length : 7,8 bits, Parity : even, odd, Stop bit : 1,2 bits, Band rate : 4800, 9600, 19200, 38400, 57600, 76800, 115200 bps					odd, none		
External interface	CF card interface			C	compatible with	CompactFlash	тм		
	Ethernet	Complies with IEEE802.3 Baud rate: 100Mbps, 10Mbps Cable: 100Ω Unsealed twist pair, Category 5, Max length: 100m						0m	
	USB	Type A, Type B (Ver1.1)							
	Battery			(Coin-type lithiur	n primary batter	у		
	Back up memory (SRAM)				512KB				128KE
Clock & Back up memory	Back up period			5)	years (Ambient	temperature 25	°C)		
	Calendar accuracy			Gap±90 se	ec. per month (Ambient temper	ature 25°C)		

* 4 When the panel surface luminance drops to 50% of the initial value at normal temperature (25°C)
 * 5 Available only when connected with SIEMENS MPI.

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	G	eneral Specifications			
		V812	V810		
Item	Model -	AC	AC		
	Rated voltage	24\	/ DC		
	Permissible range of voltage	24V D	C±10%		
Power supply	Permissible momentary power failure	Withi	n 1ms		
	Demand (maximum rating)	23W or less	17W or less		
	Inrush current	20A ^{*3} ,2ms(100V AC)	16A or more		
Insulation resistance		500V DC,10MΩ or more			
	Ambient temperature	0°C ~	+50°C		
	Storage temperature	$-10^{\circ}\text{C} \sim +60^{\circ}\text{C}$			
	Ambient humidity	85%RH or less(without dew condensation, Max. wet bulb temperature: 39°C or lower)*1			
Physical environment	Resistance to solvent	No attachment of cutting oil or organic solvent			
	Atmosphere	Not exposed to corrosive gas or conductive dust			
	Operation altitude	2,000 meter or lower			
	Contamination level *2	Lev	vel 2		
Mechanical operating	Resistance to oscillation	Vibration frequency: 10~150Hz, acceleration: 9.8m/s2(1.0G)	pulsating width: 0.075mm, X,Y,Z: 3 directions 1 hour each way		
conditions	Resistance to shock	Pulse shape: half-sine, peak acceleration: 147m	/s²(15G), X,Y,Z: 3 directions, six times each way		
Electric operating	Noise proof	1500Vp-p (pulse width 1	l s, pulse rise time : 1ns)		
conditions	Static discharge	Complies with IEC61000-	4-2, contact: 6kV, air: 8kV		
	Grounding	Grounding resistance : Less t	han 100Ω, FG/SG separation		
	Structure	Protect structure: Front panel: Compatible v Rear cover: Compatible with IP20 Form: Sir	with IP65 (when water-proof gasket is used.) ngle unit Installation method: Panel mounting		
Installation conditions	Cooling system	Natural a	ir cooling		
	Weight	Approx.1.5kg	Approx.2.5kg		
	Dimensions W*H*D(mm)	233.0×178.0×65.8	303.8×231.0×69.0		
	Panel cutout (mm)	220.5×165.5 (+0.5/-0)	289.0×216.2 (+0.5/-0)		
Case color		Gi	ray		
Material		PC/ABS			

*1 Keep wet bulb temperature under 39°C to avoid an accident.
 *2 Contamination level is an index that shows the incidence rate of conductive substance. At Level 2, only nonconductive substance is produced, but a temporary conductive state may occur due to dew concentration.
 *3 15A should be supplied for V810C

		Perfor	manc	e S
Item	Model	V808iS	V808S	V8(
	Screen memory	. 12.	5MB	
	Display device			
	Resolution W:H(dots)	800:	×600	
	Display size		12.1 i	nche
	Colors			
Display specifications	Backlight			
.1	Backlight life *4			Ab
	Backlight Auto OFF			
	Power lamp		Lit in n	orm
	Contrast adjustment			
	Brilliance control	3 lev	vels (Adjuste	ed in
	1/2-byte		ns × 75 lines	80
Number of characters	1-byte	100 columns × 37 lines		80
	2-byte		s x 37 lines	40
Enlargement of characters	,			
Ū.	Switch resolution			
Touch switch	Mechanical life			
	Surface treatment			
Function switch	Number of function switches		8 swi	tche
	D-Sub 9-pin (CN1)	length : Stop bit : 1,	RS-422/485, A 7,8 bits, Pari 2 bits, Band r 7600, 76800,	ty : e ate :
External interface	Modular 8-pin (MJ1/ MJ2)	RS-232C, RS-422/485 Asynchronous type, Data le even, odd, none, Stop bit : 1, 9600, 19200, 38400, 5760		a len 1,2 l
	CF card interface	Com	patible with	Con
	Ethernet	Complies	s with IEEE80	2.3
	USB			
	Battery			
Clock & Back up memory	Back up memory(SRAM)		512KB	
orour a back up memory	Back up period			
	Calendar accuracy			

*6 For V806 series, available only when equipped with DU-10 (option). 27

pe	cificat	ions					
8iC	V808C	V806iT	V806T	V806iC	V806C	V806iC	V806C
			4.5	MB			
T col	or LCD			STN co	lor LCD	STN monod	hrome LCD
640×	480			320>	<240		
				10.4 i	nches		
65,53	5,536 colors (without blinks) / 32,768 colors (with blinks)						
	CCFL						
ut 50,0	000 hours			About 75,	000 hours	About 58,	000 hours
	Lit	in normal (S	let by the us	ser)			
condi	tion, blinks	in alarm cor	ndition such	as blowout	of backligh	t bulbs	
Fix	ed			Adjustable	e (Function s	witch or mac	ro switch)
128 grades by macro command) Fixed							
olumns	s × 60 lines			40 columns	s × 30 lines		
olumns × 30 lines 40 columns × 15 lines							
olumns	s × 30 lines			20 columns	s × 15 lines		
	X: 1 \sim 8 times Y: 1 \sim 8 times						
		Analog: 1,					
		1 million tim					
	Hard	coating, No	n glare finis				
				6 swi	tches		
en, odd 300, 96	s type, Data I, none, 600, 19200, 600 ^{*5} bps		ity : even, od	two-wire syste ld, none, Stop 38400, 57600	bit: 1,2 bits	, Band rate :	
i : 7,8 b s, Band	wire system), ; 7.8 bits, Parity : , Band rate : 4800, 9600, 19200, 000, 115200 bps RS-232C, RS-422/485, Asynchronous type, Data length : 7,8 bits, Parity : even, odd, none, Stop bit : 1,2 bits, Band rate : 4800, 9600, 19200, 38400, 57600, 76800, 115200,187500 ⁵ bps						
actFla	ish™						
aud ra	te: 100Mbps	, 10Mbps Ca	ble: 100Ω Un	sealed twist	pair, Categor	y 5, Max leng	th: 100m
		Туре А, Тур	e B (Ver1.1))			
		-type lithium					
	128KB	512KB	128KB	512KB	128KB	512KB	128KB
	5 year	s (Ambient	temperature	25°C)			
Ga	p±90 sec. p	per month (A	mbient temp	perature 25°	C)		

rature (25°C)

Option Units

Option List

. ∏it∕

Con

Compone Parts

MES/

expant with N Ether

Part

Various units for greater expandability and usability

Expansion/ Communication Units

Expansion units

GU-00(Video input + sound output unit) Displays images from a video camera on V8 and outputs sound files through external speakers.

GU-01(RGB input + sound output unit) Displays PC images on V8 and outputs sound files through external speakers.

GU-02(RGB output + sound output unit)

Displays images of V8 on PC display and outputs sound files through external speakers.

GU-03(Sound output unit) Outputs sound files through external speakers.

GU-10(Video input(2ch) + RGB input)

Displays images from video cameras and PC images on V8 simultaneously.

GU-11(RGB input(2ch))

Displays RGB images such as PC images through two channels on V8 simultaneously.

DU-10(V806)

Compatible with a D-Sub9pin/CF card

Communication units



04 PROFIBUS-DP 06 SX bus 07 DeviceNe 08 FL-net

Connected to various networks. Multiple V8 panels can be connected to one PLC.^{*1} Other devices can be linked to the network, improving system's cost-effectiveness. *1 Under development

Optional units



USB-CFREC

(USB ports for CF card recorder) Used for recording or reading data onto or from a CF card. Fitted on the front of the panel.



TC-D9 (Terminal converter) Connects V8 with other units via RS-422/485 terminal.

CREC (Card recorder) Used for recording data onto a card for back-up. Also used for recording data by memory manager or data logging functions.

V-MDD (ACPU/QnACPU/FXCPU dual port interface)

Used to double the port of the connector for programmer units. Useful when connecting to ACPU/QnACPU/FXCPU(MITSUBISHI) directly.

Application Software

Configuration software

V-SFT-5(Ver.5) For Windows98/Me/NT Version4.0/2000/ XP/XP 64 Edition/Vista 32bit



Cables

Туре	Configuration	Connected to
V-CP	RS-232C Modular 8-pin E EL Length: 3 m	PC
V6-BCD	RS-232C Modular 8-pin F Here Length: 3 m	Bar code reader
V6-MLT	RS-422 Modular 8-pin	MONITOUCH V8/V7/V6 series
V6-TMP	RS-232C/485 Modular 8-pin	Temperature controller and inverter etc.
UA-FR		USB-CFREC Card reader/ writer
UB-FR		PC PictBridge Printer

V7-BT (Battery) Lithium battery for V8 series

V8xx-GS/V8xx-GSN10



Protection sheet for panels: 5 sheets per set. N10 is a non-glare type sheet. See P26 for details.



V8xxx-FL Backlight for V8





Panel Adapter Used when fitting V8 into V4/GD-80/GD-65/GD-64 panel cutout.

Expansion / Communication units

									Мо	del								
Туре									V8 S	eries								
	V812iS	V812S	V810iS	V810S	V810iT	V810T	V810iC	V810C	V808iS	V808S	V808iC	V808C	V806iT	V806T	V806iC	V806C	V806iM	V806N
Expansion units																		
GU-00	0		0		0				0									
GU-01	0		0		0				0									
GU-02	0		0		0				0									
GU-03	0		0		0				0									
GU-10	0		0		0				0									
GU-11	0		0		0				0									
DU-10													0	0	0	0	0	0
Communication units																		
CU-00	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
CU-01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
CU-02	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
CU-03-3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
CU-04	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
CU-06	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
CU-07	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Others

									Мо									
Туре	V812iS	V812S	V810iS	V810S	V810iT	V810T	V810iC	V810C	V8 S V808iS	eries V808S	V808iC	V808C	V806iT	V806T	V806iC	V806C	V806iM	V806M
V-SFT-5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TC-D9	0	0	0	0	0	0	0	0	0	0	0	0	O *1	O *1	O *1	O *1	O *1	O *1
CREC/CREC01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
USB-CFREC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
V-MDD	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
V7-BT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Protection sheet																		
V812-GS	0	0																
V812-GSN10	0	0																
V810-GS			0	0	0	0	0	0										
V810-GSN10			0	0	0	0	0	0										
V808-GS									0	0	0	0						
V808-GSN10									0	0	0	0						
V806-GS													0	0	0	0	0	0
V806-GSN10													0	0	0	0	0	0
Backlight																		
V812-FL	0	0																
V810-FL			0	0	0	0	0	0										
V808S-FL									0	0								
V808C-FL											0	0						
Panel adapter																		
PAD-V610			0	0	0	0	0	0										
PAD-V610-01			0	0	0	0	0	0										
PAD-V608									0	0	0	0						
PAD-V608-01									0	0	0	0						
PAD-V606													0	0	O	0	0	0

							C	able	es									
									Мо	del								
Туре									V8 S	eries								
	V812iS	V812S	V810iS	V810S	V810iT	V810T	V810iC	V810C	V808iS	V808S	V808iC	V808C	V806iT	V806T	V806iC	V806C	V806iM	V806M
V-CP	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
V6-BCD	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
V6-MLT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
V6-TMP-3M/V6-TMP-5M/ V6-TMP-10M	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
UA-FR	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
UB-FR	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

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Optional units that expand V8's performance

*1 DU-10

Products	
Features	Display/
Features	Communication
06iC V806C V806iM V806M	
Software (V-SFI) O O O O O O O O O O O O O O O O O O O	Configuration
Component Parts	
OGIC V8006C V8006M V800FM V800FM <td>Expandability</td>	Expandability
Part Names	Dimensions and
i i i i i i i i i i i i i i i i i i i	System
Specifications	
O O O O O O O O O O O O O O O O O O O	
06iC V806C V806iM V806M	
Ouscomer Gervice V806M V806M V806M V906M	
Configuration	

Customer Service

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configuration software.

http://www.monitouch.com

sample screens, and information for upgrading of

Includes FAQs for troubleshooting, instruction manuals,



Website

http://www.monitouchv8.com

MONITOUCH V8 series

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Personal division of the	Realize the Ideal	Age
20.2	170	and the second
ALCOURSE IN	v Oseries	1

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Product Warranty

To the purchasers of Hakko Electronics products:

The warranty of this product is as follows, unless there are special instructions that state otherwise in the quote, contract, catalog, or specifications at the time of the quote or order

The purpose or area of use may be limited, and a routine checkup may be required depending on the product. Please contact the distributor from which you purchased the product, or Hakko Electronics for further information. Please conduct inspection of the product promptly upon purchase or delivery. Also, please give sufficient consideration to management and maintenance of the product prior to accepting it.

1. Period and Coverage of the Warranty

- 1-1 Period
 - the plate, whichever is earliest.
 - (3) The warranty for the parts repaired by Hakko Electronics' service department is effective for six months from the date of repair.

1-2 Coverage

- or repaired free of charge at the point of purchase or delivery. However, the warranty does not apply to the following cases: 1) The malfunction occurs due to inappropriate conditions, environment, handling or usage that is not specified in the catalog, instruction book or users' manual.
- 2) The malfunction is caused by factors that do not originate in the purchased or delivered product.
- 3) The malfunction is caused by another device or software design that does not originate in a Hakko Electronics product. 4) The malfunction occurs due to an alteration or repair that was not performed by Hakko Electronics.
- appropriate manner.
- or delivery.
- 8) The malfunction occurs due to a disaster or natural disaster that Hakko Electronics is not responsible for.
- (2) The warranty is only applicable to the single purchased and delivered product.
- including damage or loss to a device or machine and passive damage, is not covered by the warranty.
- 1-3 Malfunction Diagnosis

The initial diagnosis of malfunction is to be made by the purchaser. The diagnosis can be conducted by Hakko Electronics or its delegated service provider with due charge upon the request of the purchaser. The charge is to be paid by the purchaser at the rate stipulated in the rate schedule of Hakko Electronics.

2. Liability for Opportunity Loss

Regardless of the time of occurrence, Hakko Electronics is not liable for damage caused by factors that Hakko Electronics is not responsible for, opportunity loss on the part of the purchaser caused by the malfunction of a Hakko Electronics product, passive damage, damage due to a special situation regardless of whether it was foreseeable or not, or secondary damage, accident compensation, damage to products that were not manufactured by Hakko Electronics, or compensation towards other operations.

3. Period for Repair and Provision of Spare Parts after Production is Discontinued (Maintenance Period)

Discontinued models (products) can be repaired for seven years from the date of discontinuation. Also, most spare parts used for repair are provided for seven years from the date of discontinuation. However, some electric parts may not be available due to their short life cycle. In this case, it may be difficult to repair or provide the parts during the seven-year period. Please contact Hakko Electronics or its service providers for further information.

4. Delivery

Standard products that do not entail application setting or adjustment are regarded as received by the purchaser upon delivery. Hakko Electronics is not responsible for local adjustments and test runs.

5. Service

The price of the delivered or purchased products does not include the service fee for the technician. Please contact Hakko Electronics or its service providers for further information.

6. Scope of Application

The above contents shall be assumed to apply to transactions and product use in the country where a Hakko Electronics product is purchased. Please consult your local supplier or Hakko Electronics for details.

(1) The period of the warranty is effective until a year from the date of purchase or eighteen (18) months from the date of manufacture printed on

(2) The above period may not be applicable if the particular environment, conditions or frequency of use affects the lifetime of the product.

(1) If malfunction occurs during the period of warranty due to negligence on the part of Hakko Electronics, the malfunctioning parts are exchanged

5) The malfunction occurs because the expendable parts listed in the instruction book or catalog were not maintained or replaced in an

6) The malfunction occurs due to factors that were not foreseeable by the practical application of science and technology at the time of purchase

7) The malfunction occurs because the product is used for a purpose other than that for which it is intended.

(3) The warranty is only valid for the conditions stated in (1) above. Any damage induced by the malfunction of the purchased or delivered product,

▲ Safety Considerations

- For safe operation, read the instruction manual or user manual that comes with the product carefully or consult the distributor from which you purchased the product, before using the product.
- Products introduced in this catalog have not been designed or manufactured for such applications in a system or equipment that will affect human bodies or lives.
- Customers, who want to use the products introduced in this catalog for special systems or devices such as for atomic-energy control, aerospace use, medical use, passenger vehicle, and traffic control, are requested to consult the Hakko Overseas Sales Section.
- Customers are requested to prepare safety measures when they apply the products introduced in this catalog to such systems or facilities that will affect human lives or cause severe damage to property if the products become faulty.
- For safe operation, wiring should be conducted only by qualified engineers who have sufficient technical knowledge about electrical work or wiring.

Notes to consider before purchasing

- Appearance and specifications are subject to modification without prior notice due to technical improvements.
- Colors in the catalog may differ from the actual colors due to printing inaccuracies.
- Consult your distributor or us for further information about products in this catalog.

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